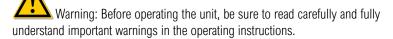


Portable Pressure Steam Autoclave

YR05692 // YR05694 Instruction Manual

Thank you very much for purchasing our Kalsteins's Portable Pressure Steam Autoclave Model YR05692 // YR05694

Please read the "Operating Instructions" and "Warranty" before operating this unit to assure proper operation. After reading these documents, be sure to store them securely together with the "Warranty" at a hand place for future reference.







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Chapter 1 Introduction

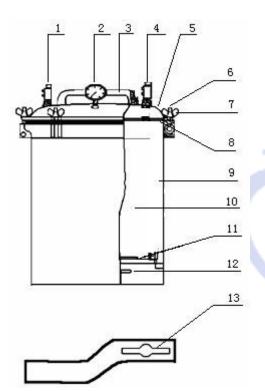
1.1 Warm Tips

- Please read the instruction manual carefully before operating the equipment, and make the book well-kept, so that you can make reference to and we can serve for you in the future.
- We are not responsible for the damage and malfunction due to improper installation, operation, moving, and other contrived reasons.
- Whenever used liquefied gas, coal gas or coal gas stove to heat, flame area should not be bigger than Φ180mm.
- ✓ If the safety valve doesn't vent even when the pressure gauge pointer exceed 0.165Mpa, stop using immediately and check its sensitivity. Don't strike the apparatus during using. Never use the machine under over-high pressure condition; pressure gauge must be checked 1-2 times every year to ensure its accuracy.
- The equipment should be keep clean and dry in ordinary times, pour water out of container when finishing using, to help to prolong the life of the sterilization machine.
- Check the sealing ring to find whether abrasion or aging occur, and change it timely, to ensure its sealing capacity.

1.2 Brief Introduction

The sterilization machine we produce for objects sanitization and sterilization works through saturated high-pressured steam, it has following advantages of being easy to operate, heating up quickly, sterilizing thoroughly etc. It can be used in hospitals, academies of health, health care stations, infirmaries in mineral factories, laboratories, cosmetic factories, food factories, scientific research centers and so on. It can work on medical apparatus, dressing, glass utensils, solution, culture medium, etc. It can also be used as cook instrument in altiplano area.

1.3 Main Body Structure



- 1. Safety valve
- 2. Pressure gauge
- 3. Hand grip
- 4. Steam-release valve
- 5. Container cover
- 6. Bolt
- 7. Wing nut
- 8. Sealing washer
- 9. Container
- 10. Sterilizing tank
- 11. Sieve plate
- 12. Electric tube
- 13. Spanner for the wing nut

1.4 Structure Characteristic

- The main body of the container to our product is made of high-quality stainless steel with one portion of Gr, eighteen of Ni, nine of Ti. Our product is not only acid-proof, alkali-proof, but also safe and durable to consume, its life is three times longer than aluminum metal alloy product.
- Our product heated up by immersion heating element, consumes little power, while temperature goes up quickly.
- ✓ Vary heating method available, such as liquefied gas, coal gas, coal gas stove, firewood, etc.
- ✓ The safety valve can release over-high pressure automatically when the steam pressure exceeds 0.165MPa to insure the safety.
- ✓ The pressure gauge is designed to have double scales, with two types of reading to show pressure and temperature clearly.



1.5 Technique Parameters

- ✓ Capacity of disinfect cylinder: 24L
- ✓ Working pressure rating: 0.14MPa
- ✓ Maximal safety pressure: 0.165MPa
- ✓ Power source pressure: 220V
- ✓ Power: 2.0kW

1.6 Installation and Debugging

- ✓ Take out the product from the packing box properly.
- ✓ The apparatus must be installed on flat surface; do not use it on unleveled surface.
- ✓ The left right and back sides of the apparatus should be kept away from walls by 15cm at least.
- ✓ To be sure the power source voltage is in accordance with the demand of the apparatus, and dependable earth wire required.
- Don't locate the apparatus near inflammable gas sources; it should be installed in dry and ventilator environment.

1.6 Operation Instructions

- Adding water: It can be used when 4.5L water has been added into the container, but the water level can't exceed the three shelving plane which is under inner barrel. Water rating must be supply enough during circulative use, in order to prevent damaging the electro thermal tube due to water shortage.
- ✓ Heaping objects: Put these objects needed to be sterilized on sieve plate, there should be gaps among these packed objects, to help steam to permeate and improve working quality.
- Airproofing: Put the sanitizing cylinder into the container, and then insert the soft tube which is on container lid into the semicircle groove in the cylinder, screw the container lid with wing-shaped nut in container tightly, make no distance between the lid and container.
- Heating: Connect one end of the power source wiring to the socket of lid, connect another to power source; venting valve and safety valve should be raised when heating begin to make cold air in sanitizing cylinder go out; when temperature inside is more than 100°C (pressure
- ✓ 0.05 MPa), and when rapid steam jet out, restore the hats of the two valves to original position (closed).
- Cooling: When finishing sterilizing, turn off power first, and then open the vapor valve and the lid when the reading of pressure gauge turns back to zero after cooling. Be cautious not to open valve to vent or open the lid as soon as finishing satirizing, to avoid seething lotion overflowing which may cause accident.

	Time	Steam pressure			Saturated steam
Materials	needed	MPa	kgN/cm2	pound/inch2	relative
	(minute)	ivii u	Ng N on Z	pound/monz	temperature°C
Rubber	15	0.11	1.1	16	121-126
Dressing	30-45	0.105-0.14	1.05-1.4	15-20	121-126
Utensil	15	0.105-0.14	1.05-1.4	15-20	121-126
Instrument	10	0.105-0.14	1.05-1.4	15-20	121-126
Liquor in	20-40	0.105-0.14	1.05-1.4	15-20	121-126
bottle	20-40	0.100-0.14	1.00-1.4	10-20	121-120

Reference table of Time, pressure and temperature about Vary material needed to be sterilized

1.7 Technical Parameters

Model	YR05692	YR05693	YR05694				
Working Pressure	0.145-0.165Mpa						
Working Temperature	126°C-129°C						
Power	110-220V, 50/60HZ, 2KW						
Volume	18L	24L	30L				
	Ф300*330mm	Ф300*460mm	Ф300*520mm				
Product Dimension	380*380*400	380*380*510	380*380*620				
Net Weight	15	17	19				
Features	1. High quality stainless steel 304 material.						
	2. Coal or gas or electric heating system.						
	3. Silicone seal.						
	4. Double scale indicator pressure gauge.						
	5. Double safety valve to ensure safe.						
	6. High pressure faucet drainage water.						
	7. Easy operate, safe and reliable.						
	8. Automatic cut off the power if the water is not enough.						